

Exhibit 15

ADVANCED CARDIOVASCULAR SYSTEMS
EXTRUSION DATA SHEET

START TIME: EXTRUSION #: 10-552-1 AMOUNT (FEET): 500
FINISH TIME: DATE: 3/25/94 SIGNATURE/DATE 3-25-94 *J.W.M.*

MATERIALS :	MATERIAL DESC.	LOT# :	RM#
PEEK VICTREX 81 G		—	—

EXTRUDER 10 PROCESS PERSON T TOMAS

REQUESTOR J.LEE

PRODUCT SHFT SA#

SET-UP PARAMETERS:

MANDREL LGTH (EXT ONLY)	FLUSH	EXPERIMENTAL Y
DIE I.D. .098	oval N	PRODUCTION N
MANDREL O.D. .072	XHEAD Y	STRAIGHT N
SCREW TYPE CR 10393	CR 10393-1	
SCREEN TYPE 20 100 20		
START ID/OD .032/.038		
FINISH ID/OD .032/.038		

PROCESS PARAMETERS

TEMPERATURE SETPOINTS	SPEEDS & SETPOINTS	PSI & AIR
ZONE 1 570.0 MELT	SCREW RPM 9.9	HEAD PSI 2148.0
ZONE 2 680.0 DIE 1	PSI SET 1875.0	DIE PSI 1823.0
ZONE 3 720.0 DIE 2	EXTR. AMP 8.9	AIR PSI 1 7.1
CLAMP 720.0 DIE 3	PUL SPEED 41	2 0.2
INLET 720.0 W/B TEMP	70 W/B DIST. .60	3 0.4
G/PUMP 32.0	6°C	4 0.4
PMP OUT 680.0		
XHEAD 0.0		

MATERIAL DRYING TMP. 250 DEWPOINT -70 # OF HRS DRYING 12

ACTUAL PARAMETER COLLECTED EVERY 10 MINUTES

SETPOINT	ACTUAL 1	ACTUAL 2	ACTUAL 3	ACTUAL 4	ACTUAL 5
G/PUMP PSI					
PUMP AMP					
SCREW RPM					
EXTRUDER AMP					
PULLER SPEED					
BARREL 1					
BARREL 2					
BARREL 3					
HEAD PSI					
TUBING O.D.					
AVG.DIA.					
AVG.STD.DEV.					

**ADVANCED CARDIOVASCULAR SYSTEMS
EXTRUSION DATA SHEET**

EXTRUSION DATA SHEET
START TIME: EXTRUSION #: 10-553-1 AMOUNT (FEET): 500
FINISH TIME: DATE: 3/25/94 SIGNATURE/DATE MM 3-25-94

MATERIALS : MATERIAL DESC. : LOT# : RM#

PEEK VICTREX 81 G

MANDREL LGTH (EXT ONLY) FLUSH EXPERIMENTAL Y
DIE I.D. .098 OVAL N ROUND Y PRODUCTION N
MANDREL O.D. .072 XHEAD Y STRAIGHT N
SCREW TYPE YCR 110393-1
SCREEN TYPE 20 100 20
START ID/OD .032/.038
FINISH ID/OD .032/.038

PROCESS PARAMETERS

TEMPERATURE SETPOINTS				SPEEDS & SETPOINTS		PSI & AIR		
ZONE 1	570.0	MELT	60	0.0	SCREW RPM	9.8	HEAD PSI	1979.0
ZONE 2	680.0	DIE	1	0.0	PSI SET	1803.0	DIE PSI	1723.0
ZONE 3	731.0	DIE	2	0.0	EXTR. AMP	9.6	AIR PSI	1 4.8
CLAMP	720.0	DIE	3	730.0	PUL SPEED	41		2 0.2
INLET	730.0	W/B TEMP		-0.0	W/B DIST.	.60		3 0.4
G/PUMP	32.0			75°C				4 0.4
PMP OUT	680.0							
XHEAD	0.0							
MATERIAL DRYING TMP. 280°F				DEWPOINT -70	# OF HRS DRYING	12		

ACTUAL PARAMETER COLLECTED EVERY 10 MINUTES

SETPOINT	ACTUAL 6	ACTUAL 7	ACTUAL 8	ACTUAL 9	ACTUAL10
G/PUMP PSI	1714	1719	1716		
PUMP AMP	0	0	0		
SCREW RPM	9	9	10		
EXTRUDER AMP	8	9	9		
PULLER SPEED					
BARREL 1	1897	1975	1986		
BARREL 2	0	0	0		
BARREL 3	0	0	0		
HEAD PSI	1714	1719	1716		
TUBING O.D.	0.0000	0.0000	0.0000		
AVG.DIA.	0.0000	0.0000	0.0000		
AVG.STD.DEV.	0.0000	0.0000	0.0000		

ADVANCED CARDIOVASCULAR SYSTEMS
EXTRUSION DATA SHEET

START TIME: EXTRUSION #: 10-554-1 AMOUNT (FEET): 1,000
FINISH TIME: DATE: 3/25/94 SIGNATURE/DATE John 3-25-94

MATERIALS :	MATERIAL DESC.	LOT# :	RM#
PEEK VICTREX 81 G			

EXTRUDER 10 PROCESS PERSON T TOMAS

REQUESTOR J.LEE

PRODUCT SHFT SA#

SET-UP PARAMETERS:

MANDREL LGTH (EXT ONLY)	FLUSH	EXPERIMENTAL Y
DIE I.D. .098	OVAL N	PRODUCTION N
MANDREL O.D. .072	XHEAD Y	STRAIGHT N
SCREW TYPE XCR 110393-1		
SCREEN TYPE 20 100 20		
START ID/OD .032/.038		
FINISH ID/OD .032/.038		

PROCESS PARAMETERS

TEMPERATURE SETPOINTS		SPEEDS & SETPOINTS		PSI & AIR	
ZONE 1	570.0 MELT	400	0.0 SCREW RPM 10.7	HEAD PSI	2025.0
ZONE 2	680.0 DIE	1	0.0 PSI SET 1803.0	DIE PSI	1771.0
ZONE 3	710.0 DIE	2	0.0 EXTR. AMP 8.6	AIR PSI	1 2.7
CLAMP	720.0 DIE	3	710.0 PUL SPEED 41		2 0.2
INLET	710.0 W/B TEMP	0.0	W/B DIST. -60- 76"		3 0.4
G/PUMP	32.0		Waterless		4 0.4
PMP OUT	680.0				
XHEAD	0.0				
MATERIAL DRYING TMP. <u>250</u>		DEWPOINT <u>-70</u>	# OF HRS DRYING <u>12</u>		

ACTUAL PARAMETER COLLECTED EVERY 10 MINUTES

SETPOINT	ACTUAL 6	ACTUAL 7	ACTUAL 8	ACTUAL 9	ACTUAL 10
G/PUMP PSI	1756	1760	1758	1756	1771
PUMP AMP	0	0	0	0	0
SCREW RPM	10	10	11	10	11
EXTRUDER AMP	8	9	8	10	8
PULLER SPEED					
BARREL 1	1970	2068	2049	1991	2016
BARREL 2	0	0	0	0	0
BARREL 3	0	0	0	0	0
HEAD PSI	1756	1760	1758	1756	1771
TUBING O.D.	0.0000	0.0000	0.0000	-0.0000	0.0000
AVG.DIA.	0.0000	0.0000	0.0000	0.0000	0.0000
AVG.STD.DEV.	0.0000	0.0000	0.0000	0.0000	0.0000